

WynnWood ESLP Boards

Wynnndel Lumber Sales,
Producing North America's
Premier Board .



WynnWood ESLP Boards

Wynnndel
LUMBER SALES



WynnWood ESLP Boards



WynnDel Lumber Sales is now offering the finest board finishing line in the world. With the culmination of leading Canadian, European and Asian technologies, we have amassed the most productive and environmentally sound production line anywhere.



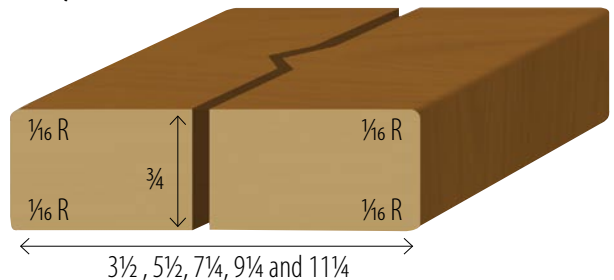
We started with installation of the SuperThunder Mac (by LeaderMac) — the largest production moulder of its kind. Running at a production speed of over 1000fpm, it can produce an eased edge board (1x4 to 1x12), with near-sanded appearance. With its incredible control and delicate handling of the raw material, we are able to maximize quality and grade, minimize trim loss, and create our new line of high end 2&BTR— **WynnWood Premier Plus**.

We have always had the goal to take the best that Mother Nature has to offer and mold it into an impeccable board, while minimizing environmental waste. The challenge was then to design and fabricate a line that would allow us to efficiently handle and grade this enormous stream of boards, and become the envy of the industry. We have now achieved and surpassed that target.

The new line begins with an automated lug loader that feeds directly into three camel-hump slow-down grading stations. The main lug chain may be traveling beneath the grading stations at 90 lugs per minute, though the graderman will only see the boards at 30 lugs per minute. He therefore has over two seconds to decide their grade and trim from an elevated perch. These decisions are keyed into a pin pad and the board then returns into the accelerated flow. The grade and trim is coded so the face of the board remains unmarked and unblemished. A decline wheel then takes them to be autotrimmed, end

branded, grade stamped, end waxed, delivered to a tray stacking system, and then a semi-automatic packaging line where it is ready for shipment. The boards will be wrapped and packaged without a single mark on their faces, as all stamps and brands will be applied to the ends only. A wax end shield (**WynnShield**) will be applied to help preserve the integrity of the product, helping to increase the products yardability as they are delivered to the customer. The entire process happens in a brand new 50,000 sqft heated facility.

The customer can choose from our high end **WynnWood Premier Plus** grade, a number of custom grades of 3&BTR, or our #4 boards. These boards are all micro-ease edged on all four sides, third or full packed, pulled to length, and paper wrapped. Our boards are shipped around the world and are used in countless applications. Adding one or two coats of acrylic finish make for some of the finest ESLP trim boards installed on homes today.



WynnDel
LUMBER SALES

Toll free: 1-877-898-5266
Fax (250) 866-5352
sales@wyndelllumber.com

Box 40, WynnDel
British Columbia Canada V0B 2N0
Visit us at: www.wyndelllumber.com